

We claim:

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5 1. A method of making a decorative molding wrapping foil comprises the steps of creating an image of a decoration having features specific to a substrate to be decorated, storing said image as a digital image in a portable image format, importing said digital image into an electronic graphics reader, duplicating said image thereby creating a duplicate image, overlaying a portion of said duplicate image over said image in one transition zone thereof and overlaying a like portion of said image over said duplicate image in a like transition zone thereof thereby creating a continuously repeating image, importing said repeating image into a printing process, printing said repeating image upon a wrapping foil and wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

2. The method as in claim 1 wherein at least one characteristic of said digital image is enhanced before duplicating said digital image.

3. The method as in claim 2 wherein said at least one said characteristic is selected from the group comprising, color, hue, contrast, brightness, optical enhancement or the negative of said digital image.

4. The method as in claim 3 wherein said printing process is a gravure roll printing process.

5. The method as in claim 4 wherein said repeating image is photo-etched upon a portion of at least one gravure printing roll.

6. The method as in claim 5 wherein said at least one gravure printing roll is an annular segment of a gravure printing press roll, said gravure printing press roll thereby comprising a plurality of annular printing roll segments.

7. The method as in claim 6 wherein said repeating image photo-etched upon said plurality of annular segments is similar.

8. The method as in claim 3 wherein said printing process is a single-pass, multi-color electrostatographic duplex printer.

9. The method as in claim 1 wherein said wrapping foil is unrolled from said roll, has an adhesive applied to a reverse side thereof and is wrapped around a substrate to be decorated.

10. The method as in claim 9 wherein said features on said image specific to said substrate

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to be decorated are aligned with said substrate to be decorated said wrapping foil caused to adhere to said substrate by said adhesive.

11. A method of creating an image of a decoration having features specific to a substrate to be decorated, said image derived from a previously manufactured wrapping foil, said previously manufactured wrapping foil comprising at least one hot transfer inked foil carried on a carrier, said at least one said hot transfer inked foil laminated onto a planar wrapping foil thereby creating a laminated wrapping foil, said laminated wrapping foil having an adhesive applied to a side of said layered wrapping foil opposite said hot transfer foil, said laminated wrapping foil wrapped about a substrate to be decorated such as a picture frame element or building trim piece, wherein said laminated wrapping foil and said substrate are heated sufficiently to effect removal of said laminated wrapping foil from said substrate, said laminated wrapping foil being removed from said substrate, said laminated wrapping foil thereafter substantially flattened into said decoration having said features specific to said substrate.

12. The method as in claim 11 wherein said image is stored as a digital image in a portable image format.

13. The method as in claim 12 wherein said digital image is imported into an electronic graphics reader.

14. The method as in claim 13 wherein said digital image is duplicated at least once in said electronics graphics reader thereby creating  $n + 1$  duplicate images, overlaying a portion of a first said duplicate image over said digital image in one transition zone thereof, overlaying a portion of each successive one of said  $n + 1$  duplicate images over each previous one of said  $n + 1$  said duplicate images in a transition zone thereof thereby creating a continuously repeating image.

15. The method as in claim 14 wherein said continuously repeating image is imported into a single-pass, multi-color electrostatographic duplex printer, said continuously repeating image repeated in side by side fashion from one side edge to an opposite side edge of a wrapping foil roll to be printed, printing said continuously repeating image in said side by side fashion upon said wrapping foil, wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

16. The method as in claim 15 wherein at least one of said repeating images repeated in

said side by side fashion is different in color from at least one other of said repeating images repeated in said side by side fashion.

17. The method as in claim 15 wherein at least one of said repeating images repeated in said side by side fashion is different in hue from at least one other of said repeating images repeated in said side by side fashion.

18. The method as in claim 15 wherein at least one of said repeating images repeated in said side by side fashion is different in contrast from at least one other of said repeating images repeated in said side by side fashion.

19. The method as in claim 15 wherein at least one of said repeating images repeated in said side by side fashion is different in brightness from at least one other of said repeating images repeated in said side by side fashion.

20. A decorative molding wrapping foil derived from a decoration having features specific to a substrate to be decorated comprises an image of said decoration having said features specific to said substrate stored as a digital image in a portable image format, wherein said digital image is imported into an electronic graphics reader, said digital image thereafter duplicated at least once thereby creating at least one duplicate image, overlaying a portion of one of said duplicate images over said digital image in one transition zone thereof, overlaying a like portion of said digital image over said duplicate image in a like transition zone thereof thereby creating a continuously repeating image, importing said repeating image in a single-pass, multi-color electrostatographic duplex printer, printing said repeating image upon a wrapping foil and wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

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